



PCABS

MSDS- Material Safety Data Sheet

Section 1. Identification of the substance/preparation and of the company/undertaking

Date of compilation: 10.01.2017

1.1 Product Identifiers

Trade Name: 3ntr PCABS

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the preparation: 3d printing support filament

1.3 Details of the supplier of the safety data sheet

Supplier:

Jdeal-Form srl

via Montegiudeo 9

28047 Oleggio (No)

Italy

Tel. ++39 32191528

E-mail address of the competent person responsible for the Safety Data Sheet: davide@3ntr.net

Informing department: Product safety department

1.4 Emergency telephone number

As above or next toxicological information center.

Section 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

No need for classification according to GHS criteria for this product.

2.2 Label elements

Labeling according to EU guidelines:

The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EC" as issued in the last version. Observe all safety regulations when handling chemicals.

Additional information: Void

2.3 Other hazards

According to Regulation (EC) No 1272/2008 [CLP]

No specific dangers known, if the regulations/notes for storage and handling are considered. ingredients

SECTION 3: Composition/Information on Ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Chemical nature

Preparation based on:

Polycarbonate (CAS 103598-77-2) 40-80%

Acrylonitrile-Butadiene-Styrene Terpolymer (CAS 9003-56-9) 20-40%

additives, fillers 5%

SECTION 4: First aid measures

4.1 Description of first aid measures

Avoid contact with the skin, eyes and clothing.

If inhaled:

If difficulties occur after dust has been inhaled, remove to fresh air and seek medical attention.

On skin contact:

Burns caused by molten material require hospital treatment.

On contact with eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

On ingestion:

Rinse mouth and then drink plenty of water. If difficulties occur: Seek medical attention.

4.2 Most important symptoms and effects, both acute and delayed

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), no additional symptoms and effects are anticipated.

4.3 Indication of any immediate medical attention and special treatment needed

If burn is present, treat as any thermal burn, after decontamination. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: water spray, foam, dry powder

5.2 Hazardous decomposition products

Traces of the substances/groups of substances mentioned can be released in case of fire.

ammonia...%, carbon monoxide, cyclopentanone, hydrogen cyanide; hydrocyanic acid, amine derivatives, nitriles

Under special fire conditions traces of other toxic substances are possible. Formation of further decomposition and oxidation products depends upon the fire conditions.

5.3 Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. If material is molten, do not apply direct water stream. Use fine water spray or foam. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

Section 6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Spilled material may cause a slipping hazard. Use appropriate safety equipment.

For additional information, refer to Section 8, Exposure Controls and Personal Protection.

6.2 Environmental precautions

Prevent from entering into soil, ditches, sewers, waterways and/or groundwater.

6.3 Methods and materials for containment and cleaning up

Sweep up. Collect in suitable and properly labeled containers.

Section 7. Handling and Storage

7.2 Precautions for safe handling

General Handling:

No smoking, open flames or sources of ignition in handling and storage area. Good housekeeping and controlling of dusts are necessary for safe handling of product. Avoid breathing process fumes. Use with adequate ventilation. When appropriate, unique handling information for containers can be found on the product label. Workers should be protected from the possibility of contact with molten resin. Do not get molten material in eyes, on skin or clothing. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

7.3 Conditions for safe storage, including any incompatibilities storage

Store in accordance with good manufacturing practices, in cool place and far from direct sunlight.

Section 8.

8.1 Control parameters

None established.

8.2 Exposure Controls

Personal protection

Eye/Face Protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent. If exposure causes eye discomfort, use a full-face respirator.

Skin Protection: No precautions other than clean body-covering clothing should be needed.

Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized. Use gloves with insulation for thermal protection (EN 407), when needed. Use gloves to protect from mechanical injury. Selection of gloves will depend on the task.

Respiratory Protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. Use an approved air-purifying respirator when vapors are generated at increased temperatures or when dust or mist is present. Use the following CE approved air-purifying respirator: When dust/mist are present use a/an Particulate filter, type P2. When combinations of vapors, acids, or dusts/mists are present use a/an Organic vapor cartridge with a particulate pre-filter, type AP2.

Engineering Controls

Ventilation: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations

Section 9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state: solid

Color: Clear, Translucent, opaque

Odor: none

Odor threshold: N/A

pH: N/A

Melting point: 230-260°C

Freezing point: N/A

Boiling point: N/A

Flash point: N/A

Flammability: N/A

Specific Gravity: 1,18 g/cc

Solubility in water: Insoluble

Autoignition Temp.: N/A

Decomposition Temp.: 330°C

Oxidizing properties: N/A

Section 10. Stability and Reactivity

10.1 Reactivity

No dangerous reaction known under consideration of normal use

10.2 Chemical stability

Stable

10.3 Possibility of hazardous reactions

Polymerization will not occur

10.4 Conditions to Avoid

Avoid temperatures above 320°C. Exposure to elevated temperatures can cause product to decompose

10.5 Incompatible Materials

No substances known that should be avoided.

10.6 Hazardous decomposition products

Burning produces obnoxious and toxic fumes: ammonia...%, carbon monoxide, Carbon dioxide, cyclopentanone, hydrogen cyanide; hydrocyanic acid amines, nitriles

Section 11. Toxicological Information

11.1. Information on toxicological effects

Acute toxicity

Assessment of acute toxicity:

Contact with molten product may cause thermal burns.

Irritation

Assessment of irritating effects:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Experimental/calculated data:

Serious eye damage/irritation: May cause mechanical irritation.

Respiratory/Skin sensitization

Assessment of sensitization:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Germ cell mutagenicity

Assessment of mutagenicity:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Carcinogenicity

Assessment of carcinogenicity:

Based on our experience and the information available, no adverse health effects are expected if handled as

recommended with suitable precautions for designated uses.

Reproductive toxicity

Assessment of reproduction toxicity:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Specific target organ toxicity (single exposure)

Assessment of STOT single:

not applicable

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Aspiration hazard

No aspiration hazard expected.

Other relevant toxicity information

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

SECTION 12: Ecological Information

12.1. Toxicity

Assessment of aquatic toxicity:

The product has not been tested. The statement has been derived from the structure of the product. There is a high probability that the product is not acutely harmful to aquatic organisms.

12.2. Persistence and degradability

Assessment biodegradation and elimination (H₂O):

The product is virtually insoluble in water and can thus be separated from water mechanically in suitable effluent treatment plants.

12.3. Bioaccumulative potential

Bioaccumulation potential:

Because of the product's consistency and low water solubility, bioavailability is improbable.

12.4. Mobility in soil

Assessment transport between environmental compartments:

Adsorption in soil: Study scientifically not justified.

12.5. Results of PBT and vPvB assessment

The product does not fulfill the criteria for PBT (Persistent/bioaccumulative/toxic) and vPvB (very persistent/very bioaccumulative).

12.6. Other adverse effects

The product does not contain substances that are listed in Regulation (EC) 1005/2009 on substances that deplete the ozone layer.

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Check for possible recycling.

Incinerate in suitable incineration plant, observing local authority regulations.

Contaminated packaging:

Packs must be completely emptied.

Completely emptied packagings can be given for recycling.

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Prohibitions, Restrictions and Authorizations

15.2. Chemical Safety Assessment

Chemical Safety Assessment not required

Product is not classified as hazardous.

A safety data sheet for this product is legally not required and is provided by us just as a courtesy to our customers.

Section 16. Other Information

The information herein is given in good faith, but no warranty, express or implied, is made.

Consult the Company for further information